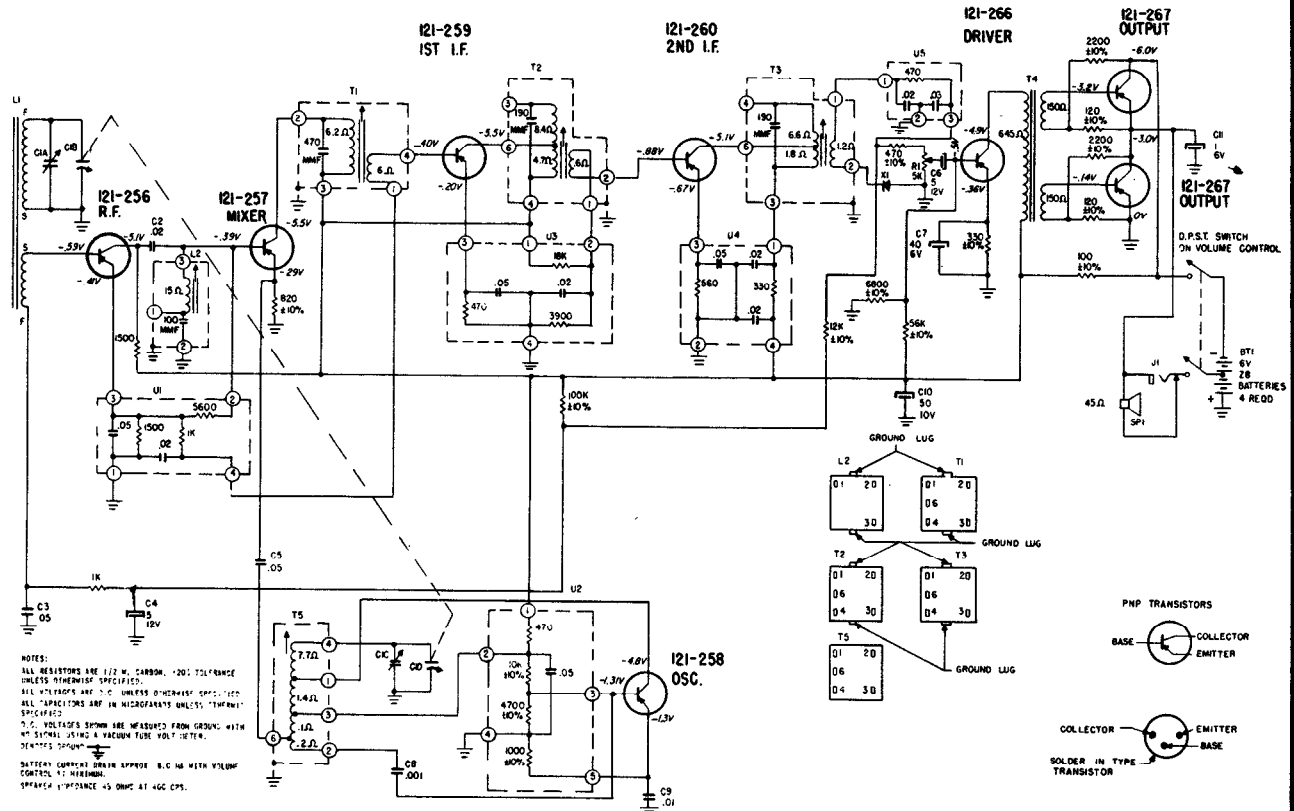
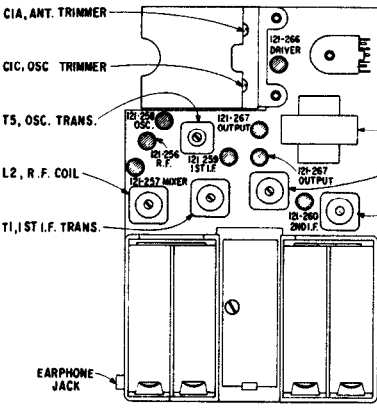


ZENITH RADIO CORP. CHASSIS 8KT40Z2 MODELS ROYAL 285-500E1



ALIGNMENT PROCEDURE

Operation	Input Signal Frequency	Connect Inner Conductor From Oscillator To	Set Dial At	Trimmers	Purpose	
1	455 KC	ONE TURN LOOSELY COUPLED TO THE ANTENNA	600 KC	Adj. T1, T2 T3 for Maximum output	For I.F. Alignment	
2	455 KC		600 KC	Adj. L2 for Minimum output	Tune Trap to IF Frequency	
3	1620 KC		Gang Wideopen	C1C	Set Oscillator To Dial Scale	
4	600 KC		Near 600	Adjust slug in T5	Adjust T5 for Maximum output while rocking gang. Tune T5 for Maximum output regardless of dial accuracy	
5	Repeat Steps 3 & 4					
6	1260 KC			1260 KC	C1A	Align Loop Antenna



TRANSISTOR & TRIMMER LAYOUT

CHASSIS INFORMATION CHART

Chassis	Part No.	R.F.	Mixer	Osc.	1st I.F.	2nd I.F.	Crystal Diode Detector	Driver	Output-Output	Supplier
8KT40Z2	Zenith Type E.I.A.	I21-256 PNP 2N1632	I21-257 PNP 2N1526	I21-258 PNP 2N1524	I21-259 PNP 2N1524	I21-260 PNP 2N1524	103-19 or 103-44	I21-266 PNP 2N406	I21-267 Pair PNP 2N408	R.C.A.